

# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2

FR-15085-A09K-0

IS CERTIFICATION hereby certifies that the welding company

**ESARIS INDUSTRIES - SITE THIVEND**  
**ZI du Brionnais**  
**42190 CHARLIEU**  
**France**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL2**  
**in the type of activity P**

in the range indicated in the annex.

validity: 2022-03-10 until 2025-03-09

Villepinte, 2022-03-10  
Place and date of issue

Lead auditor: LEBEAU

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GAGLIARDI  
Head of certification body

# Scope of the certificate

FR-15085-A09K-0

## Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2	t = 2.1 - 6 mm D $\geq$ 150 mm	FW
141	1.2	t = 2.1 - 7.4 mm D $\geq$ 24 mm	FW, BW

## Area of Application:

- New build of components for railway vehicles
  - Products covered : Parts inside of passenger coaches, Underframe equipment boxes that are supported by another frame
- Subcontracting: Welding coordination

## Responsible welding coordinator(s):

LELEUX Quentin, Level A (IWE) [external]

born: 1993-10-31

## 1st deputy(ies) of the responsible welding coordinator(s):

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## Others deputies:

Filipe DE CASTRO RIBEIRO, Level C (IWS)

born: 1974-11-24

## Remarks:

### Register no.:

ISC/15085/CL2/184/22/0

## General provisions:

The General Terms and Conditions of the IS CERTIFICATION apply in the currently valid version.